

## ABSTRACT

A laser processing apparatus comprises a laser generator for generating laser light, a laser controller for controlling the laser generator, a positioning unit for positioning the laser light, a control method memory  
5 for storing an optimum control method corresponding to the moving distance of the positioning unit, and a position controller for controlling the position of the positioning unit by the optimum control method. Controlling the position by the optimum control method corresponding to the moving distance increases a processing speed.

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